

# FILTERING with PE-porös from KIK

Under the brand name **PE-porös**, KIK offers filter elements made of porous polyethylene (HDPE/UHMWPE), for use both in liquid and gas filtration.

For use in filtering equipment of all kinds, we manufacture filter media in almost any geometry wanted, and in a wide range of filtration grades, from 1  $\mu$ m to far over 100  $\mu$ m.



Filter tubes and made-up elements



Shaped parts to customer specifications

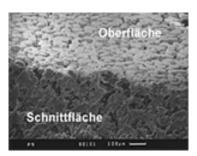


Filter plates, items cut to size, punched parts etc.

PE-porös is **manufactured** by a special sintering process, in which the granules of plastic are heated until their surfaces soften, and fuse at the contact faces, while retaining more or less their original shape. The shaped body created thus has open continuous pores, whose size and number depends on the sintering conditions and the size of the polymer particles selected.

**The pore size** is mainly determined by the size and shape of the plastic granules employed. Sintered filters do not possess a uniform pore size; instead, they have a spectrum of pore sizes similar to a normal distribution. In order to characterize

them, KIK states mean pore widths that correspond to the maximum of this distribution. A quality feature of a filter is a narrow distribution of pore sizes. The largest pores in PE-porös can be assumed to be roughly 30% to 50% larger than the mean pore size. SEM >



**The fineness of the filter** depends on the pore size, but does not correspond to it; it is sometimes considerably smaller. Depending on the application, sintered filters are a combination of surface and depth filters, in which three separation mechanisms are active in principle:

- sieving action
- inertial impingement
- adsorption

One measure of the sieving effect is the largest pore; due to inertial impingement and diffusion, even particles that are considerably smaller than the mean pore size are retained. Thus, grades of filtration up to five times finer than the pore width can be achieved in liquid filtration, and even up to ten times finer in gas filtration.

The **recognized physiological safety** permits the use of filter elements made of PE-porös also in the food and drinking water industry.

Thanks to the **superb chemical stability** PE-porös is well suited for the cleaning of chemicals and solvents as wells for the recovery of valuable substances, like catalysts.



# FILTRATION of Liquids and Gases with PE-porös from KIK

KIK Kunststofftechnik

Material:	HDPE (UHMWPE)	Filter classes:	DIN EN 60335 - Class M
Operating temp.:	70°C		EN 1822 – Class H 10
Pore size: Filter fineness:	10, 20, 40 and 80 μm up to < 1 μm	Conformity:	FDA, VO 10/2011/EU

#### **FILTER TUBES**

	L in mm	D in mm	d in mm	Item number	Price Euro /piece
		28	20	A2XA100	58.00
		40	30	A2XC000	69.00
		50	40	A2XD000	74.00
L		50	30	A2XE000	90.00
	1000	60	50	A2XF000	78.00
	1000	60	40	A2XG000	93.00
		70	60	A2XH000	81.00
d d		70	40	A2XK000	118.00
		98	88	A2XL600	129.00
		122	98	A2XL000	204.00

#### **FILTER CANDLES**

	L in mm	D in mm	d in mm	Connection fitting	Item number	Price Euro /piece
<del>■ R</del>		28	20	R 1/2"	A6XA250	36.00
	250	40	30	R 3/4"	A6XC250	39.50
[] [	250	50	40	R 1"	A6XD250	48.00
		70	60	R 2"	A6XH250	63.50
		28	20	R 1/2"	A6XA500	54.50
	500	40	30	R 3/4"	A6XC500	58.00
	500	50	40	R 1"	A6XD500	68.00
L		70	60	R 2"	A6XH500	85.00
	750	28	20	R 1/2"	A6XA750	74.00
		40	30	R 3/4"	A6XC750	79.00
	730	50	40	R 1"	A6XD750	91.00
		70	60	R 2"	A6XH750	109.00
d	1000	28	20	R 1/2"	A6XA000	87.00
D		40	30	R 3/4"	A6XC000	92.50
	1000	50	40	R 1"	A6XD000	107.00
		70	60	R 2"	A6XH000	127.00

#### **FILTER CARTRIDGES antistatic**

L in mm	D in mm	d in mm	Connection fitting	Item number	Price Euro /piece	
500	50	40	R 1"	A6XD500A	85.00	
500	70	60	R 2"	A6XH500A	106.00	
1000	50	40	R 1"	A6XD000A	133.00	
1000	70	60	R 2"	A6XH000A	159.00	PE-porös AST (FD/

## FILTER TUBES / CAPILLARIES

	L in mm	D in mm	Item number	Price Euro /piece		
$\checkmark$		10	A8XA600	70.00	5 /////	
T T		15	A8XA800	77.00		
	1000 L	1000	20	A8XA000	87.00	
L		30	A8XB000	113.00		
		40	A8XC000	137.00		

#### **FILTER PLATES**

	L x B in mm	d in mm	Item number	Price Euro /Stück	
		2	A1XB500	66.50	
8		3	A1XC500	71.00	
Ω.		4	A1XD500	75.00	
	500 x 500	5	A1XE500	80.50	
500	500 X 500	6	A1XF500	86.50	
b t t		8	A1XH500	94.00	
L → ↓ <sup>M</sup>		10	A1XK500	104.00	
		20	A1XU500	179.00	

Multiple-layer filter plates with different pore sizes available on request.

#### **FILTER DISCS**

	D in mm	d in mm	VE in Stück	Item number	Preis Euro /PU
	6	2	1.000	A1XBS06	76.00
	6	3	1.000	A1XCS06	80.50
	9	2	1.000	A1XBS09	115.00
	9	3	1.000	A1XCS09	121.00
1	12	2	500	A1XBS12	100.00
b	12	3	500	A1XCS12	108.00
<u> </u>	25	2	250	A1XBS25	138.00
	25	3	250	A1XCS25	153.00

PE frits and pressure equalization elements. Further punched parts to customer specifications.

## FILTER SHAPED PARTS

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Snapes	sinterea	το	customer	specifications

- High degree of design freedom
- Integratable connection functions or welded-on connecting parts
- Short turnaround times for small parts
- Small batches also available



#### APPLICATIONS

Filtration	Particle filers, gas filters, water filters, fuel filters, oil filters, sensor protection filters, pipette filter tips, frits for chromatography.
Ventilation	Ventilation plugs for hazardous substance canisters, battery vents, spark and flame protection, diffusers for bath agitators and solvent separation, suction plates, and air-cushion disks.
Storage	Fragrance dispensers, deodorant applicators, care products, inks (write wicks).
Sound Absorption	Pneumatic mufflers, shock absorbers for sensors.

Further applications for surface-modified products (hydrophilic, hydrophobic, antibacterial, antistatic), and filled products (activated carbon, molecular sieves, oil binders, etc.).

#### Prices:

- ex-works, unpacked
- quantity discounts available on request